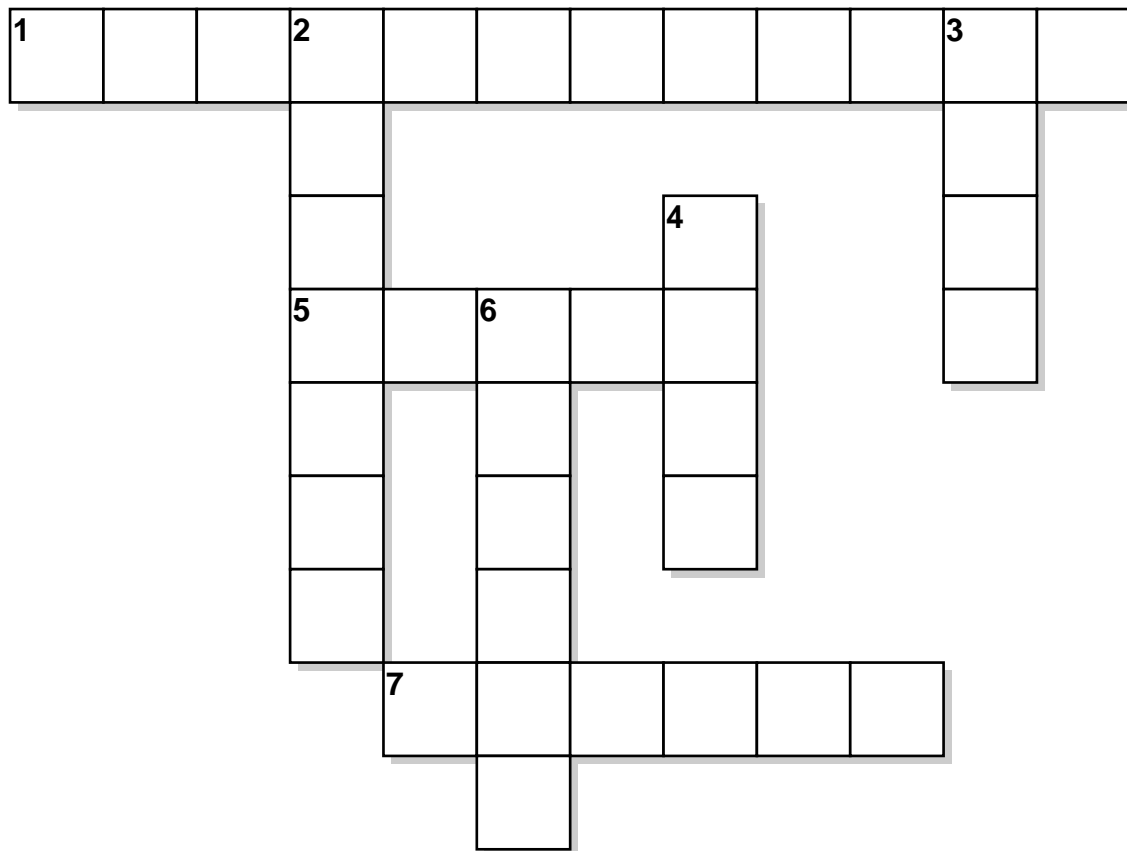


Nestle



Across

- 1 A Japanese lean production technique
- 5 _____ is looked at in terms of time, money and quantity of resources used in production
- 7 Makes improvement the responsibility of everyone involved in production

Down

- 2 Mnemonic for the seven areas of muda
- 3 Japanese term for waste
- 4 This form of production focuses on minimising resources used in the production process
- 6 Value _____ Mapping